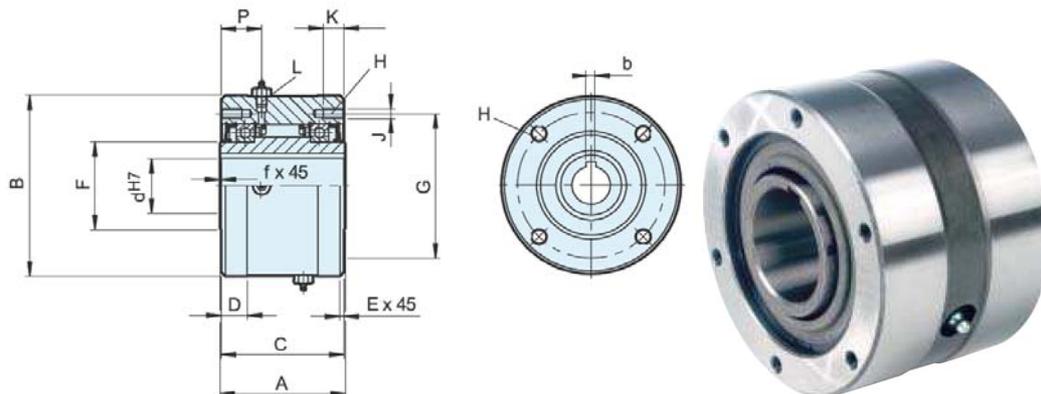


Installation and Maintenance Instructions Freewheel Type FS

To avoid premature failure of the freewheel or possible machine malfunction, installation of the freewheel should be carried out by suitably qualified personnel and according to the following instructions.

STIEBER will not accept liability in cases of non-compliance with these instructions!



Type	Size	Overrunning speeds																Lubricant			Weight	Drag torque							
		F50	FS	d ^{H7} -bxh	d ^{H7}	A	B ⁹	C	D	E	F	G	H	J	K	L	P	f	F50	HPI			FS	T _R					
		T _{RK} ¹⁾ [Nm]	n _{max} ²⁾ [min ⁻¹]	n _{max} ³⁾ [min ⁻¹]		min-max	-0,05											[ml]	[ml]	[ml]	[kg]	[Ncm]							
F50 FS HPI	750	9660	1800/650	1000/650	65-18x11																								
					70-20x12																								
						75-20x12	57-87	152,4	222,25	149,2	31,7	1,6	107,74	177,8	8*	M12*	25	1/2-20	49,2	1,6	222	384	207	38	5,08				
						80-22x14																							
						85-22x14																							
						80-22x14																							
						90-25x14	66-112	152,4	254,00	149,2	31,7	1,6	139,70	227,0	8	M12	25	1/2-20	49,2	1,6	222	444	251	46	7,12				
						100-28x16																							
						110-28x16																							
						100-28x16																							
						900	24400	1350/500	700/500	110-28x16	92-138	161,9	304,80	158,7	34,9	1,6	161,92	247,65	10	M16	32	1/2-20	54	1,6	532	473	340	71	8,47
										120-32x18																			
										130-32x18																			
										130-32x18																			
					1027	36612	700/375	500/375	150-36x20	125-177	168,3	381,00	165,1	34,9	3,2	228,60	298,45	12	M16	32	1/2-20	54	3,2	651	946	473	113	13,56	
									175-45x25																				

Description:

The main components of FS freewheel units are: Outer race, inner race, a cage with a number of sprags and two seals, and two roller bearings.

The freewheels are oil lubricated. These units are based on imperial dimensions but with metric tappings for mounting.

FS units may be installed with either the inner race or the outer race overrunning, subject to the limits specified in the table below.

Prior to Installation:

The units should be unpacked and installed in a clean dry working environment.

For units despatched 'dry', corrosion inhibitor should be removed using flushing oil prior to installation.

The inner race should be fitted to a shaft of h6 tolerance if the unit is supplied with a metric bore.

We recommend the following shaft tolerances when using imperial bores and shafts.

Bore Ø H7	Shaft fit
greater than 2" to 4"	clearance fit up to 0.06mm clearance
greater than 4" to 7"	clearance up to 0.075mm clearance

The mounting register for the outer race should be to H7 or G7 tolerance.

The freewheeling direction should be checked prior to installation.

If reversal of the freewheeling direction is required, turn the freewheel through 180°.

We recommend the following tightening torque for the fixing bolts, based on bolts to grade 10.9

Size	Bolts	Tightening Torque [Nm]
750	M12	120
800	M12	120
900	M16	295
1027	M16	295

Technical data FS freewheels:

Size	Max. Torque [Nm]	Overrunning Speed [rpm]	
		Inner Race	Outer Race
750	19500	1000	650
800	36000	850	525
900	49000	700	500
1027	73000	500	375

Installation:

The unit should be installed as an assembly. The inner race should be pulled on to the shaft.

The key should be the length of the hub.

Apply axial load to the inner race only.

Use a circlip or retainer plate for axial location of the freewheel.

After Installation:

After installation, ensure smooth rotation of the unit in the freewheeling direction.

Ensure the unit contains the correct volume of lubricant prior to use.

The expected drag torque when overrunning is about 1/1000 of the freewheel nominal driving torque.

Dismantling:

To remove the unit follow the installation instructions in reverse order.

Apart from the replacement of oil seals we do not recommend the unit to be dismantled.

Lubrication:

FS units are usually delivered oil lubricated using oil to ISO VG 22.

If specified for enclosed use (gearboxes etc.) unit will be despatched dry without seals.

Depending on application details, it may be necessary to change the oil used.

Please refer to the lubricants recommendation below.

Oil level check:

- Position one plug at 12 o'clock and one at 6 o'clock position.
- Remove the plug at the 9 (or 3) o'clock position and the 12 o'clock position.
- Fill until oil runs from the lateral port.

If the unit is mounted on a non-horizontal shaft please refer to your local STIEBER stockist.

Oil change:

- Position one plug at 6 o'clock and one at 12 o'clock.
- Remove top and bottom plug, allowing unit to drain before replacing the plugs and refilling as described above.

The plug seals should be replaced if showing signs of leakage.

Lubricant volume:

Size	Lubrication	Volume [ml]
750	oil	205
800	oil	250
900	oil	340
1027	oil	470

Maintenance:

The lubricating oil should be changed after approximately 10 hours operation. Further oil changes should be made after every 2000 hours. In arduous applications, high temperature / dusty conditions, change oil every 1000 operating hours.

With ambient temperatures above 80°C, check lubrication regularly.

For operating temperatures below -20°C and above 100°C contact the technical department of your lubricant suppliers.

For indexing applications, oil types with a kinematic viscosity of about 10mm²/s at the normal operating temperature are recommended.

Lubricants with slip additives such as graphite, Molykote or similar agents should be avoided.

Recommended Lubricants

	Ambient temperature				Grease
	-40°C to- 15°C	-15°C to +15°C	+15°C to +30°C	+30°C to +50°C	
	Operating temperature				
	-20°C to +20°C	+10°C to +50°C	+40°C to +70°C	+50°C to +85°C	
	Oil				
ISO - VG DIN 51519	10	22	46	100	
ARAL	SUMOROL CM10	SUMOROL CM22	MOTANOL HK46	DEGOL CL100T	ARALUB HL2
BP	ENERGOL CS10	ENERGOL CS22	ENERGOL CS46	ENERGOL RC100	ENERGREASE LS2
DEA	ASTRON HL10	ASTRON HL22	ASTRON HL46	ASTRON HL100	GLISSANDO 20
ESSO	NUTO H10 SPINESSO 10	NUTO H22 SPINESSO 22	NUTO H46 TERESSO 46	NUTO H100	BEACON 2
FUCHS	RENOLIN MR3	RENOLIN DTA22	RENOLIN DTA46	RENOLIN MR30	RENOLIT LZR2
KLÜBER	CRUCOLAN 10	CRUCOLAN 22	CRUCOLAN 46	CRUCOLAN 100	POLYLUB WH2
MOBIL	VELOCITE No6	VELOCITE No10	VACTRA MEDIUM VG46	VACTRA HEAVY VG100	MOBILUX 2
SHELL	MORLINA 10	MORLINA 22	MORLINA 46	MORLINA 100	ALVANIA G2
TOTAL	AZZOLA ZS10	AZZOLA ZS22	AZZOLA ZS46	AZZOLA ZS100	MULTIS 2

Alternatively we strongly recommend the use of multigrade oils SAE 10W-40 at working temperature between 0° and +80 ° C.

The ambient temperature is to be taken as a guide line. The operating temperature is determinant for the choice of the viscosity.

Corrosion inhibitor: Rivolta KSP

Time of protection: 6 to 12 months

Recommendation: Prior to use, remove corrosion inhibitor using flushing oil.