FS 750-1027 FS0 750-1027 HPI 750-1027



ΤΥΡΕ



ypes FS, FSO, and HPI 750 to 1027 are sprag type freewheels self-contained, sealed and bearing supported, using two ball bearings.

Units are delivered oil or grease lubricated according to the type. It is a Formsprag USA design that uses tall sprags with multi-radius active surfaces. Designed specially for large size freewheels to compensate for any eccentricity due to bearing wear. Types FS and HPI are oil lubricated and use standard shaft lip seals. Type FSO is grease lubricated and equipped with special grease seals.

Type HPI is specially designed for high speed indexing applications. Each of the different models show a range of standard metric bore diameters. We can supply any bore size between the minimum and maximum specified in the table, including imperial sizes.





Overrunning Туре Size Lubricant Weight Drag torque speeds FSO FS d^{H7}-bxh **d**⁴⁾ A **B**⁵⁾ C D Ε F G z J K L P f FSO HPI FS \mathbf{T}_{R} n ²⁾ max T_KN ¹⁾ n ³⁾ min-max -0,05 [min⁻¹] [Nm] [min⁻¹] [mm] [inch] [mm] [mm] [ml] [ml] [ml] [kg] [Ncm] 65-18x11 70-20x12 750 9660 1800/650 1000/650 75-20x12 57-87 152,4 222,25 149.2 31.7 1.6 107.74 177.8 8* M12* 25 1/2-20 49.2 1,6 222 384 207 38 5,08 80-22x14 85-22x14 80-22x14 66—112 800 17940 1500/525 850/525 90-25x14 152,4 254,00 149,2 31,7 1,6 139,70 227,0 8 M12 25 1/2-20 49,2 1,6 222 444 251 46 7,12 FSO 100-28x16 FS HPI 110-28x16 100-28x16 161,9 304,80 158,7 34,9 1,6 161,92 247,65 10 M16 32 1/2-20 54 900 24408 1350/500 700/500 110-28x16 92-138 1,6 532 473 340 71 8,47 120-32x18 130-32x18 130-32x18 125-177 168.3 381.00 165.1 34.9 3.2 228.60 298.45 12 M16 32 1/2-20 1027 36612 700/375 500/375 150-36x20 54 3,2 651 946 473 113 13,56 175-45x25

NOTES

- 1) $T_{max} = 2 \times T_{KN}$ » Refer to Selection page 10 to 13
- 2) Inner race/outer race

FSO

- 3) Inner race/outer race
- 4) Inch bore available on request
- *) 6 holes equally spaced at 60° plus 2 extra-holes at 180°
- 5) Tolerance for sizes 900 and 1027: -0,08

MOUNTING EXAMPLE

